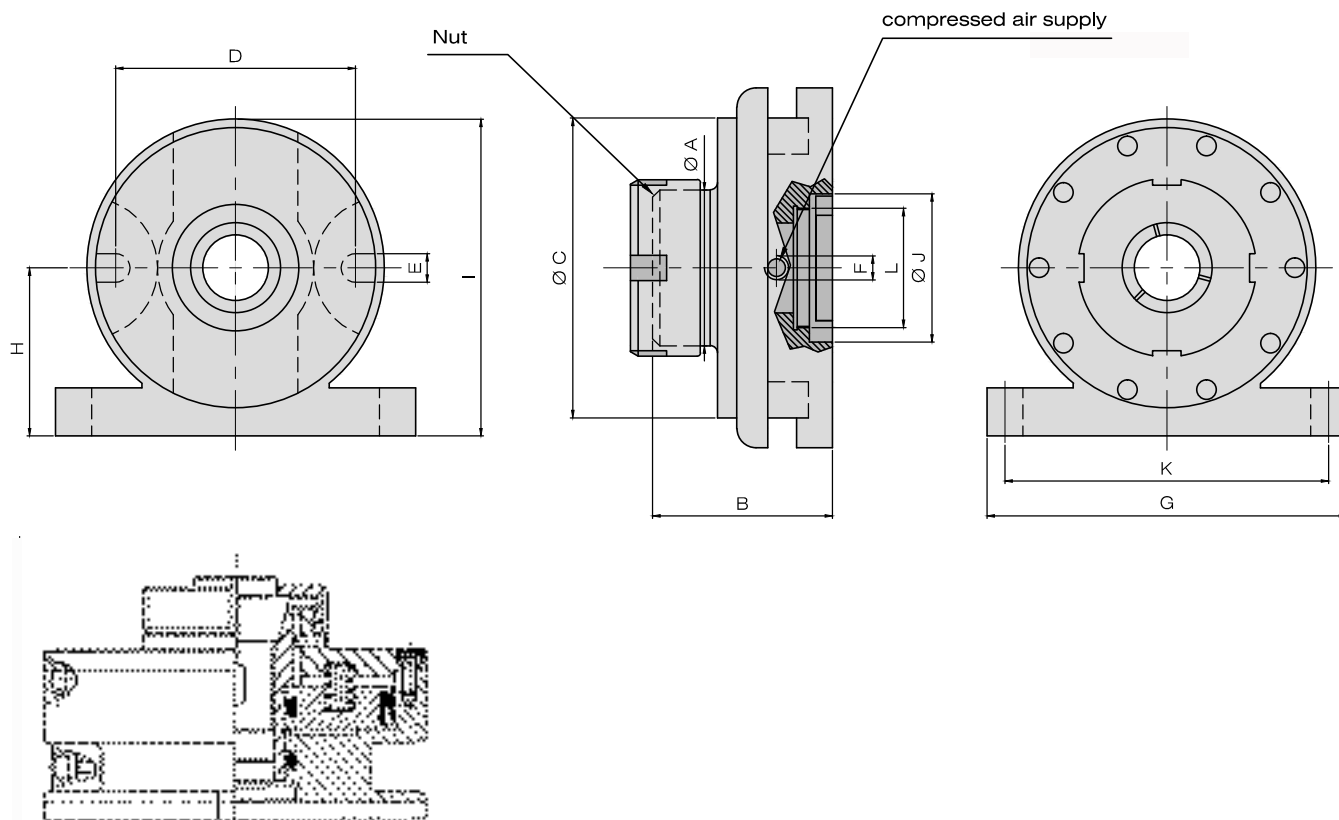


The pneumatic collet closer was developed for applications that need a safe and fast clamping solution for round, square or hexagonal parts. With two models, with or without foot, our pneumatic collet closer can be mounted in any position and allows drilling operations, tapping, milling and more, resulting in an increased production capacity, less fatigue of the operator and less rejected parts.

Through a pneumatic piston, which closes a Traub style collet and being associated with a properly adjusted pressure regulator, the pneumatic collect closer allows you to safely clamp fragile parts. The replacement of the collet is simple and quick, by simply unscrewing the top cap.

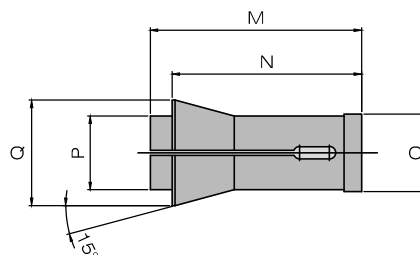
The pneumatic collet closer is designed to use Traub collets, A-15, A-25 and A-42.

They offer the advantage of being high available on the market.



Collet not included

| M<br>(mm / inch) | N<br>(mm / inch) | O<br>(mm / inch) | P<br>(mm / inch) | Q<br>(mm / inch) | Ø Máx. (mm / inch) |            |            | Ø Mín.<br>(mm / inch) | Reference<br>Traub |
|------------------|------------------|------------------|------------------|------------------|--------------------|------------|------------|-----------------------|--------------------|
|                  |                  |                  |                  |                  | ○                  | □          | ⬡          |                       |                    |
| 60<br>2.36       | 53<br>2.09       | 22<br>0.87       | 21<br>0.83       | 30<br>1.18       | 15<br>0.59         | 11<br>0.43 | 13<br>0.51 | 1,8<br>0.06           | A 15               |
| 75<br>2.96       | 67<br>2.64       | 32<br>1.26       | 34<br>1.34       | 45<br>1.77       | 25<br>1            | 18<br>0.71 | 22<br>0.87 | 2,0<br>0.08           | A 25               |
| 94<br>3.70       | 85<br>3.50       | 48<br>1.89       | 50<br>1.97       | 60<br>2.36       | 42<br>1.65         | 29<br>1.14 | 36<br>1.42 | 5,0<br>0.20           | A 42               |



| Model    | Assembly               | Collet Traub | Closing force    | Ø A<br>(mm / inch) | B<br>(mm / inch) | Ø C<br>(mm / inch) | D<br>(mm / inch) | E<br>(mm / inch) | F<br>(mm / inch) | G<br>(mm / inch) | H<br>(mm / inch) | I<br>(mm / inch) | J<br>(mm / inch) | K<br>(mm / inch) | L<br>(mm / inch) | Weight |
|----------|------------------------|--------------|------------------|--------------------|------------------|--------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|--------|
| 4641-A15 | Horizontal<br>Vertical | A-15         | 2500 Kgf a 6 bar | 65<br>2.56         | 75<br>2.95       | 125<br>4.92        | 100<br>3.94      | 12<br>0.47       | 1/8              | 150<br>5.90      | 70<br>2.76       | 132<br>5.20      | 52<br>2.05       | 125<br>4.92      | M40x1.5          | 4.5 Kg |
| 4641-A25 |                        | A-25         | 3100 Kgf a 6 bar | 74<br>2.91         | 95<br>3.74       | 156<br>6.14        | 140<br>5.51      | 13<br>0.51       | 1/8              | 200<br>7.87      | 90<br>3.54       | 168<br>6.61      | 68<br>2.68       | 173<br>6.81      | M50x1.5          | 9 Kg   |
| 4641-A42 |                        | A-42         | 3300 Kgf a 6 bar | 92<br>3.62         | 115<br>4.53      | 185<br>7.28        | 160<br>6.30      | 16<br>0.63       | 1/4              | 230<br>9.06      | 105<br>4.13      | 197<br>7.76      | 88<br>3.46       | 206<br>8.11      | M70x1.5          | 13 Kg  |

Drillmaster reserves the right to modify characteristics without notice