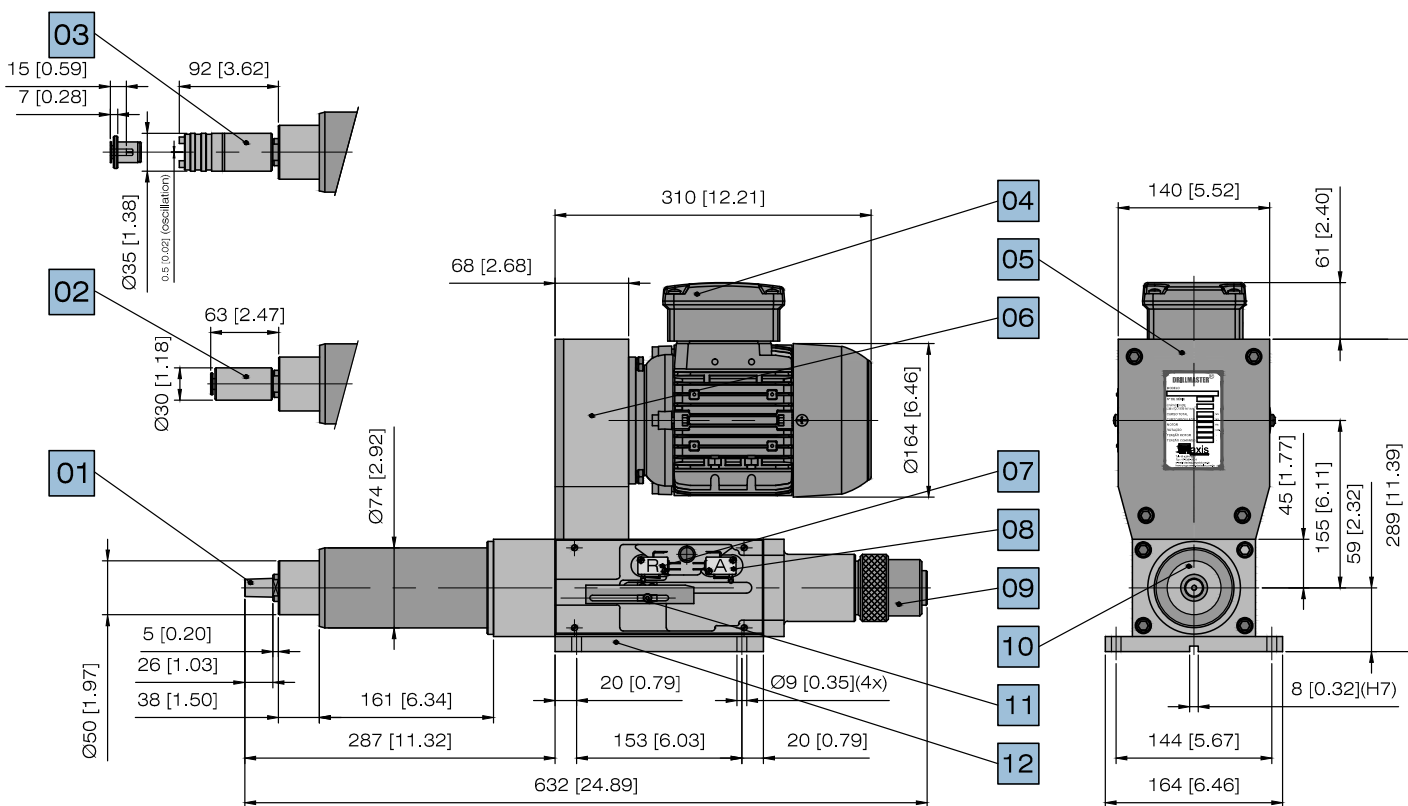


Toolholder		RB/	*/	*/	*/	*
01 = Jacobs 6						
02 = Rigid tapping chuck						
03 = Radial floating tapping chuck						
Motor		Leadscrew pitch				
01 = 1,1 kW - 4 poles - size 80						
02 = 0,55 kW - 6 poles - size 80						
03 = 1,1 kW - 2 poles - size 80						
		} Brake Motor				
		RPM - 60 Hz				
		2 Poles	4 Poles	6 Poles		
		- 3800	- 1900	- 1000		
		- 3400	- 1700	- 900		
		- 3100	- 1500	- 800		
		- 2600	- 1300	- 700		
		- 2300	- 1100			



Automatic tapping unit RB

Three tool holder options:

- Jacobs 6, rigid tapping chuck, radial compensating tapping chuck
- Multispindle heads can be attached to the quill Ø50 mm.
- The unit advance and retracts through a high precision CNC machined lead screw, all driven by a three phase motor. The in line mounting of the spindle and leadscrew guarantees a true pitch conversion.
- Lead screw works in oil bath, assuring a long life and smooth operation.
- All tapping machines have a safety switch (no-hole presence), avoiding the breakage of tools.
- Vertical or angular positioning is possible using the universal support SU-74 or SH74.

(Dimensions between brackets in inches)

TECHNICAL DATA	
Model	RB
Tapping capacity	3 / 8" (M10)
Total Stroke	2.36" (60 mm)
Feed	Leadscrew
RPM range	700 - 3800
Motor voltage	220 / 380 / 440 V
Motor power	Up to 1.1 kW
Weight	33 Kg

FEATURES	
01	Jacobs 6
02	Rigid tapping chuck
03	Radial compensating tapping chuck
04	Three phase motor
05	Interchangeable timing pulleys and belt
06	Cast aluminum body
07	Retract micro switch
08	Advance micro switch
09	Interchangeable leadscrew, in oil bath
10	Grounded quill, guided on honed housing
11	Adjustable cam for stroke setting
12	Integrated mounting base

Drillmaster reserves the right to modify characteristics without notice